



CHUNG TIEN

300W

Excellent Choice for High Speed,
Heavy Duty, Two Thread
Chainstitch Application!

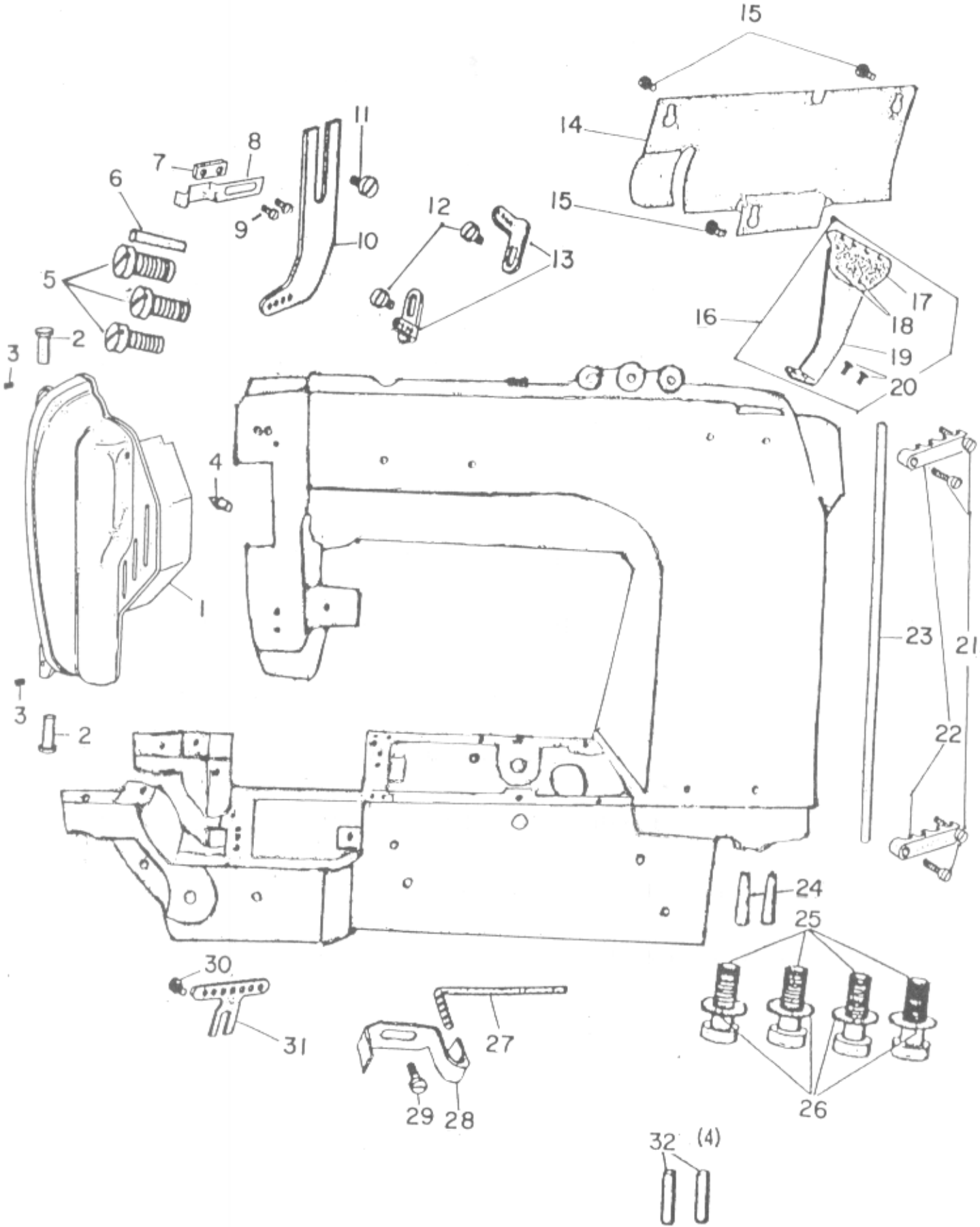


CHUNG TIEN ENTERPRISE CO., LTD.

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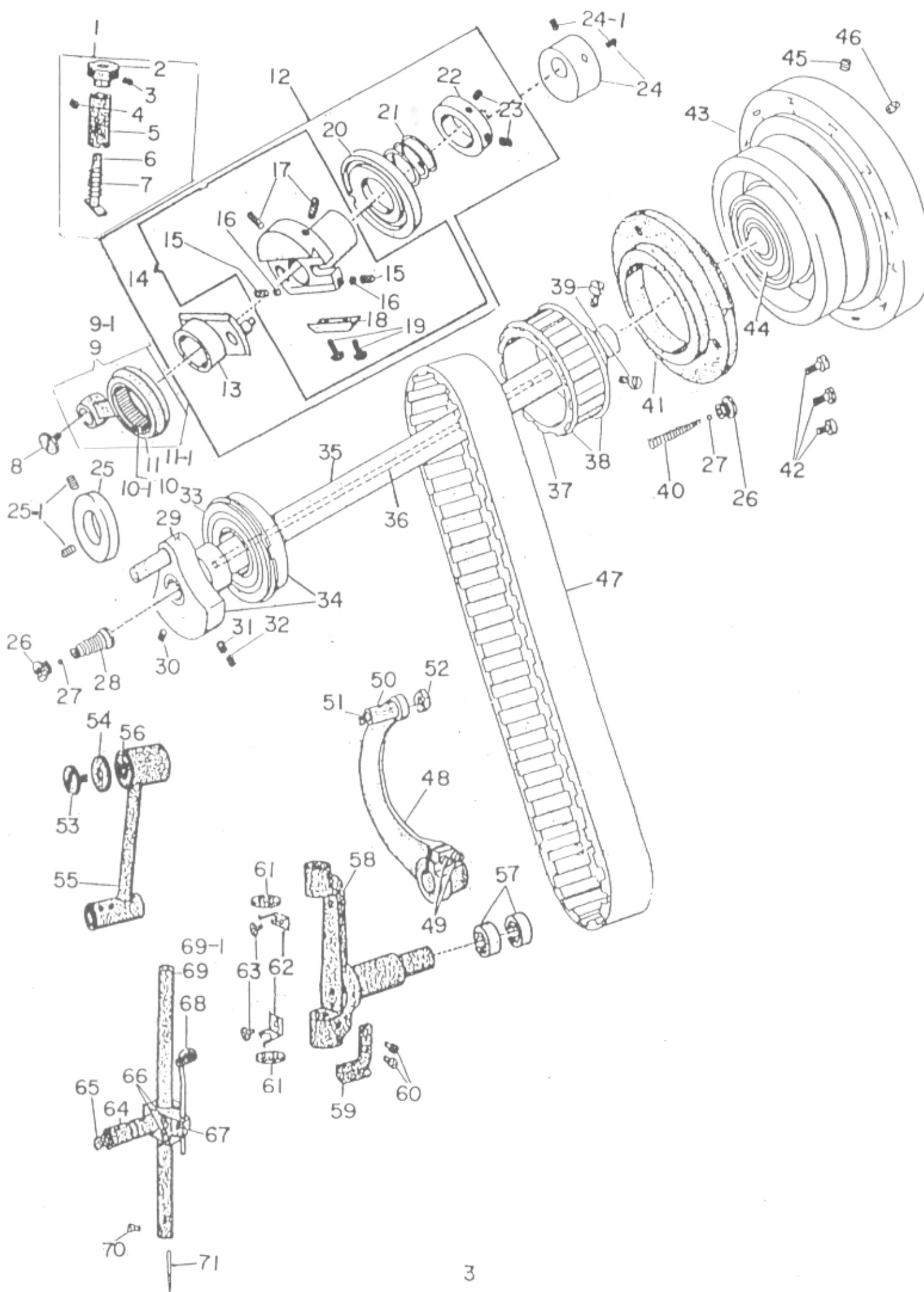
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1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



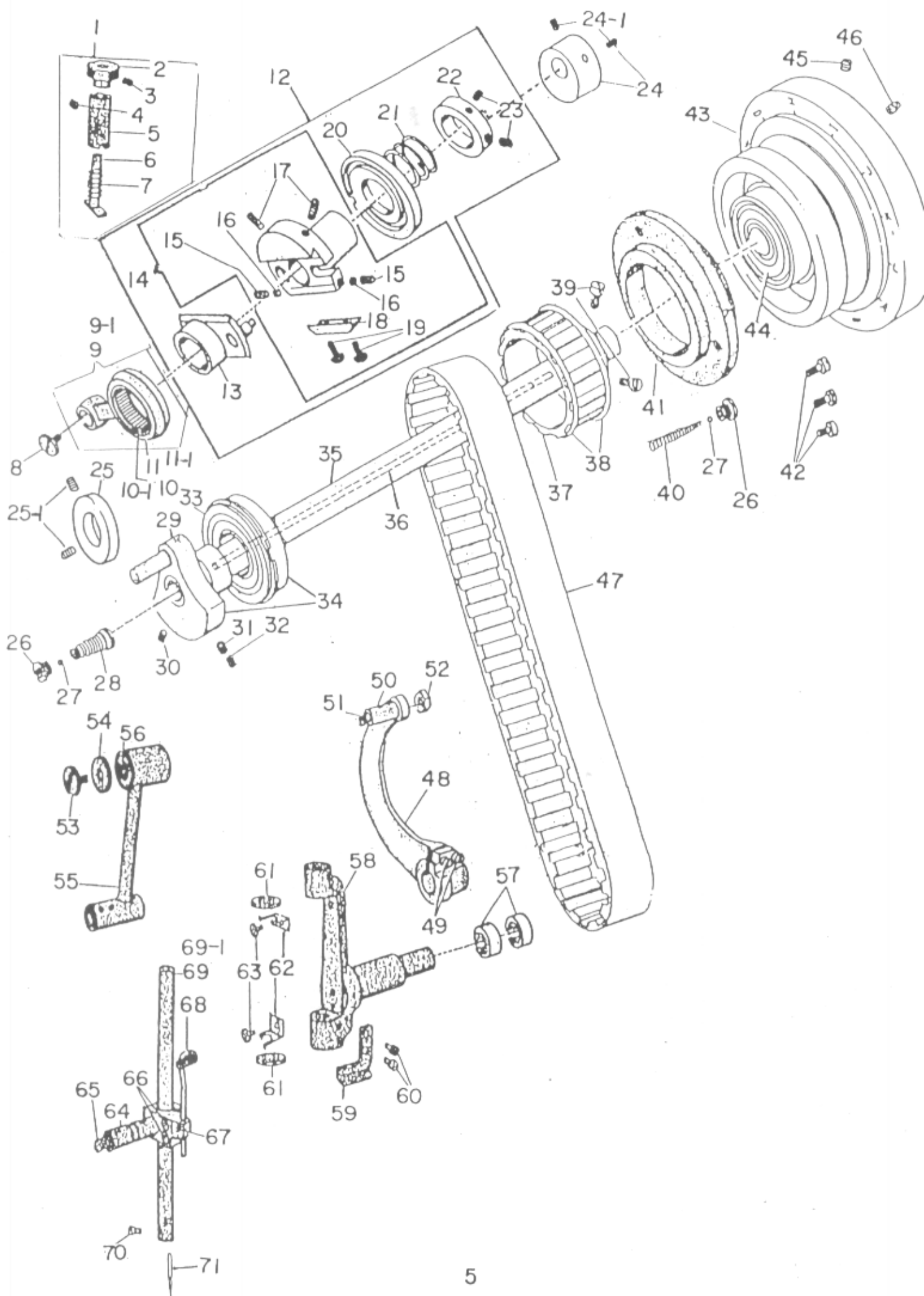
REF. NO	PART NO	DESCRIPTIONS	E.C.
1	CT 268030	FACE PLATE WITH 268033 AND TWO 201416(830)	
2	CT 268330	FACE PLATE HINGE STUD (2)	
3	CT 201416(830)	FACE PLATE HINGE STUD SET SCREW (2)	
4	CT 268033	FACE PLATE LOCK STUD	
5	CT 200029(805)	ARM HEAD SCREW (3)	
6	CT 204235	ARM HEAD POSITION PIN	
7	CT 167188	FACE PLATE LOCK SPRING PLATE	
8	CT 268032	FACE PLATE LOCK SPRING	
9	CT 200571(850)	PULLER FEED COVER PLATE (LEFT) SCREW (2)	
10	CT 268312	NEEDLE THREAD GUIDE (ON ARM HEAD)	
11	CT 200082(804)	NEEDLE THREAD GUIDE SCREW (3)	
12	CT 200082(805)	NEEDLE THREAD GUIDE SCREW (3)	
13	CT 268513	NEEDLE THREAD GUIDE (ON SIDE OF ARM) (2)	
14	CT 268010	ARM SIDE COVER	
15	CT 200078(805)	ARM SIDE COVER SCREW (3)	
16	CT 268506	LOOPER THREAD GUIDE (TOP OF ARM) BRACKET 268111 WITH 268505 AND TWO 50169(809)	
17	CT 268505	LOOPER THREAD GUIDE (TOP OF ARM)	
18	CT 50169(809)	LOOPER THREAD GUIDE (TOP OF ARM) BRACKET SCREW (2)	
19	CT 268111	LOOPER THREAD GUIDE (TOP OF ARM) BRACKET	
20	CT 200578(850)	LOOPER THREAD GUIDE (TOP OF ARM) BRACKET SCREW (2)	
21	CT 200054(803)	LOOPER THREAD TUBE CLAMP SCREW (4)	
22	CT 268124	LOOPER THREAD TUBE CLAMP (2)	
23	CT 268123	LOOPER THREAD TUBE	
24	CT 8582	ARM POSITION PIN (2)	
25	CT 200004(805)	ARM SCREW (4)	
26	CT 202005	ARM SCREW WASHER (4)	
27	CT 268052	LOOPER THREAD TAKE-UP ROD	
28	CT 268051	LOOPER THREAD GUIDE	
29	CT 200059(805)	LOOPER THREAD GUIDE SCREW	
30	CT 350468(805)	LOOPER THREAD GUIDE (ON BED AT LOOPER)	
31	CT 268373	LOOPER THREAD GUIDE (ON BED AT LOOPER) FOR ALL GAUGES FROM 3/16 TO 2 INCHES	
32	CT 228448(4)	MACHINE LOCATION STUD (4)	

2. MAIN SHAFT, NEEDLE FEED & NEEDLE BAR COMPONENTS



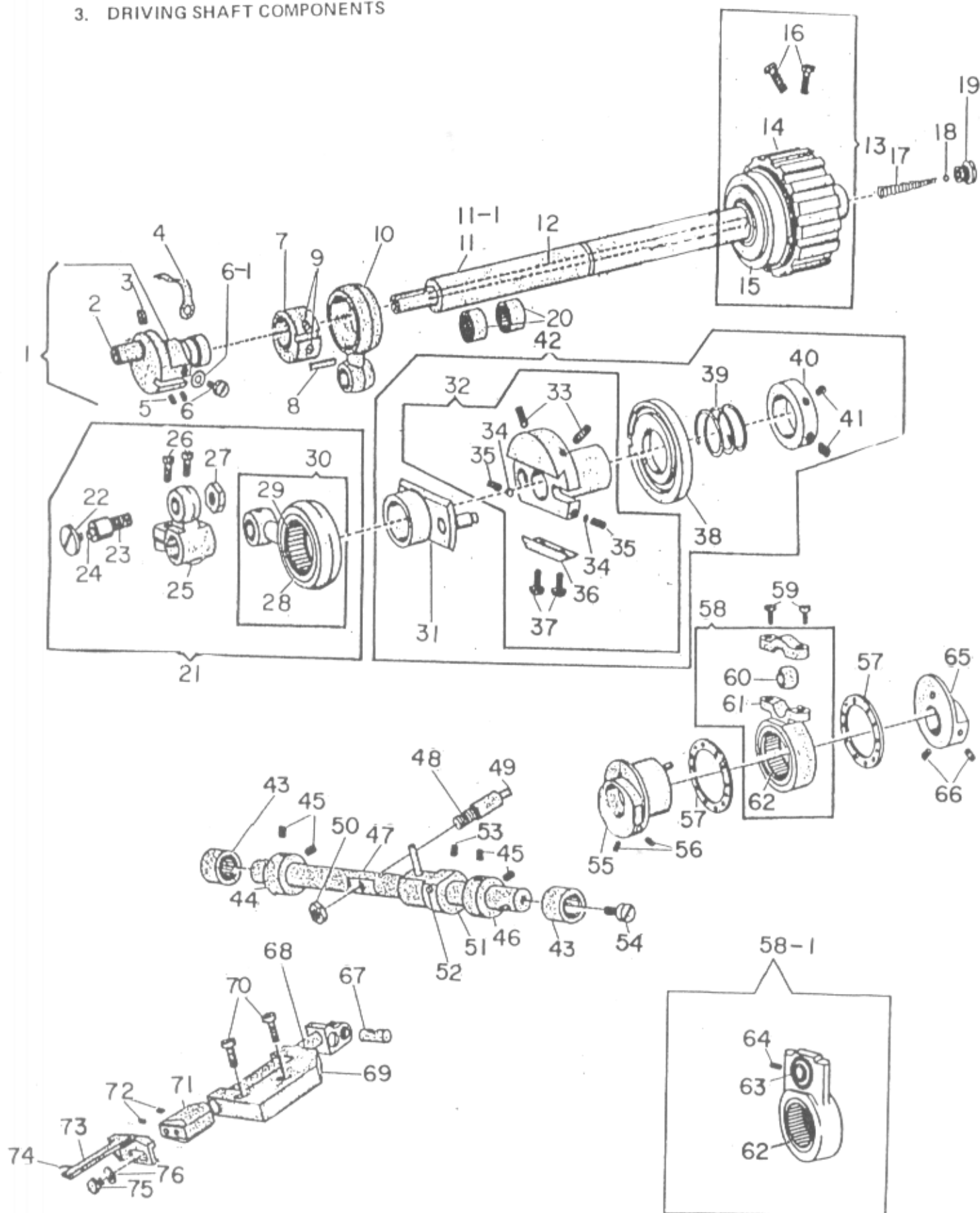
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1	CT 268150	NEEDLE BAR ROCK FRAME REGULATING STUD COMPLETE	
2	CT 264709	NEEDLE BAR ROCK FRAME REGULATING STUD CAP W/ 200364(803)	
3	CT 200364(803)	NEEDLE BAR ROCK FRAME REGULATING STUD CAP SET SCREW	
4	CT 200337	NEEDLE BAR ROCK FRAME REGULATING STUD SLEEVE SET SCREW	
5	CT 268149	NEEDLE BAR ROCK FRAME REGULATING STUD SLEEVE	
6	CT 268148	NEEDLE BAR ROCK FRAME REGULATING STUD	
7	CT 214529	NEEDLE BAR ROCK FRAME REGULATING STUD SPRING	
8	CT 201185(804)	NEEDLE BAR ROCK FRAME DRIVING CONNECTION CAP SCREW	
9	CT 268061M	NEEDLE BAR ROCK FRAME DRIVING CONNECTION	
9-1	CT 267609M	NEEDLE BAR ROCK FRAME DRIVING CONNECTION OF 103/194	
10	CT 268063M	NEEDLE BAR ROCK FRAME DRIVING CONNECTION NEEDLE BEARING	
10-1	CT 271055M	NEEDLE BAR ROCK FRAME DRIVING CONNECTION NEEDLE BEARING OF 194	
11	CT 268060	NEEDLE BAR ROCK FRAME DRIVING CONNECTION	
11-1	CT 267608	NEEDLE BAR ROCK FRAME DRIVING CONNECTION OF 194	
12	CT 32835	NEEDLE BAR ROCK FRAME DRIVING ECCENTRIC COMPLETE	
13	CT 268064	NEEDLE BAR ROCK FRAME DRIVING ECCENTRIC	
14	CT 268315	NEEDLE BAR ROCK FRAME DRIVING FLANGE	
15	CT 350477(830)	NEEDLE BAR FRAME DRIVING ECCENTRIC FRICTION PLATE SET SCREW (2)	
16	CT 241763	NEEDLE BAR FRAME DRIVING ECCENTRIC FRICTION PLATE SET SCREW PACKING (BRASS) (2)	
17	CT 350467(830)	NEEDLE BAR ROCK FRAME DRIVING FLANGE SET SCREW (2)	
18	CT 267623	LIFTING ECCENTRIC FRICTION PLATE	
19	CT 350548(803)	NEEDLE BAR FRAME DRIVING ECCENTRIC FRICTION PLATE SCREW (2)	
20	CT 268065	NEEDLE BAR FRAME DRIVING ECCENTRIC ADJUSTING DISC	
21	CT 268066	NEEDLE BAR FRAME DRIVING ECCENTRIC ADJUSTING DISC SPRING	
22	CT 268067	NEEDLE BAR FRAME DRIVING ECCENTRIC ADJUSTING DISC SPRING COLLAR	
23	CT 200382(833)	NEEDLE FRAME DRIVING ECCENTRIC ADJUSTING COLLAR SET SCREW (2)	
24	CT 281256	COUNTERBALANCE W/TWO 544208-005 SET SCREW (2)	
24-1	CT 544208-005	COUNTERBALANCE W/TWO 544208-005 SET SCREW (2)	
25	CT 267972	LIFTING ECCENTRIC COLLAR	
25-1	CT 200380(830)	LIFTING ECCENTRIC COLLAR SET SCREW (2)	
26	CT 350534(803)	ARM SHAFT OIL STOP BALL SCREW	
27	CT 268214	ARM SHAFT OIL STOP BALL 5/32 IN. DIA. (2)	
28	CT 268009	ARM SHAFT OIL STOP BALL SPRING (FRONT)	
29	CT 268142	NEEDLE BAR CRANK	
30	CT 200346(803)	NEEDLE BAR CRANK SET SCREW	
31	CT 200354(803)	NEEDLE BAR CRANK POSITION SCREW	
32	CT 200378(803)	NEEDLE BAR CRANK POSITION SCREW	
33	CT 32848	ARM SHAFT BALL BEARING (FRONT)	
34	CT 268143	NEEDLE BAR CRANK	
35	CT 268003	ARM SHAFT	
36	CT 268264	ARM SHAFT OIL CONTROL ROD (WOOD)	
37	CT 268006	ARM SHAFT CONNECTION BELT PULLEY W/TWO EACH	
38	CT 202253	ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE (2)	
39	CT 201254(830)	ARM SHAFT CONNECTION BELT PULLEY SET SCREW (2)	
40	CT 268044	ARM SHAFT OIL STOP BALL SPRING (REAR)	
41	CT 268004	ARM SHAFT BALL BEARING (BACK) HOUSING	
42	CT 200047(804)	ARM SHAFT BALL BEARING (BACK) HOUSING SCREW (3)	
43	CT 267975	MACHINE PULLEY FOR "V" BELT (OUTSIDE DIA. OF BELT GROOVE 2.9 IN.)	
44	CT 268024	ARM SHAFT BALL BEARING	
45	CT 200327(803)	MACHINE PULLEY SET SCREW	
46	CT 200328(830)	MACHINE PULLEY POSITION SCREW	
47	CT 268270	ARM SHAFT CONNECTION BELT	
48	CT 268161	NEEDLE BAR ROCK FRAME DRIVING ARM W/TWO	
49	CT 200058(803)	NEEDLE BAR ROCK FRAME DRIVING ARM PINCH SCREW (2)	
50	CT 268062	NEEDLE BAR ROCK FRAME DRIVING CONNECTION HINGE STUD	
51	CT 265258	NEEDLE BAR ROCK FRAME HINGE STUD OIL PACKING (WICK)	
52	CT 201522(805)	NEEDLE BAR ROCK FRAME DRIVING CONNECTION HINGE STUD NUT	
53	CT 200095(819)	NEEDLE BAR CONNECTION LINK CAP WASHER SCREW	
54	CT 268139	NEEDLE BAR CONNECTION LINK CAP WASHER	
55	CT 268055	NEEDLE BAR CONNECTION LINK	
56	CT 270266(2) M	NEEDLE BAR CONNECTION LINK BEARING (2)	
57	CT 268029M	NEEDLE BAR ROCK FRAME BEARING (2)	
58	CT 268344	NEEDLE BAR ROCK FRAME	
59	CT 268219	NEEDLE BAR ROCK FRAME THREAD GUIDE	
60	CT 200582(803)	NEEDLE BAR ROCK FRAME THREAD GUIDE SCREW (2)	

2. MAIN SHAFT, NEEDLE FEED & NEEDLE BAR COMPONENTS



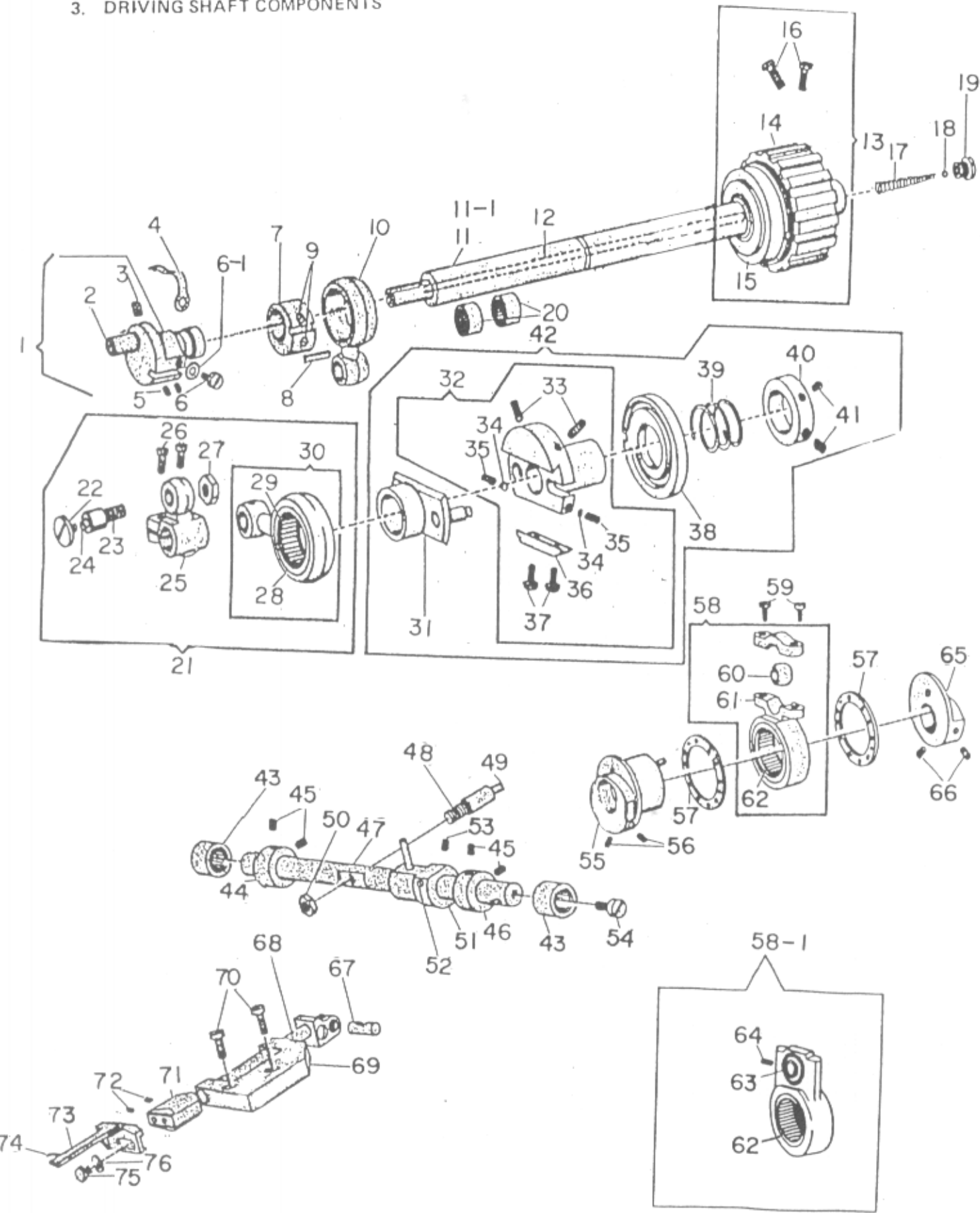
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61	CT 268144	NEEDLE BAR OILING FELT (2)	
62	CT 268278	NEEDLE BAR OILING FELT HOLDER (2)	
63	CT 200173(804)	NEEDLE BAR OILING FELT HOLDER SCREW (2)	
64	CT 268141	NEEDLE BAR CONNECTION STUD	
65	CT 202330	NEEDLE BAR CONNECTION STUD OIL PACKING (WICK)	
66	CT 200061(883)	NEEDLE BAR CONNECTION STUD PINCH SCREW (2)	
67	CT 201188(803)	NEEDLE THREAD GUIDE SET SCREW	
68	CT 268512	NEEDLE THREAD GUIDE	
69	CT 268603	NEEDLE BAR OF 101, 103, 194	
69-1	CT 268136	NEEDLE BAR OF 201/203/205/401/405	
70	CT 200125(833)	NEEDLE SET SCREW	
71	CT CAT.4112-01	NEEDLE	

3. DRIVING SHAFT COMPONENTS



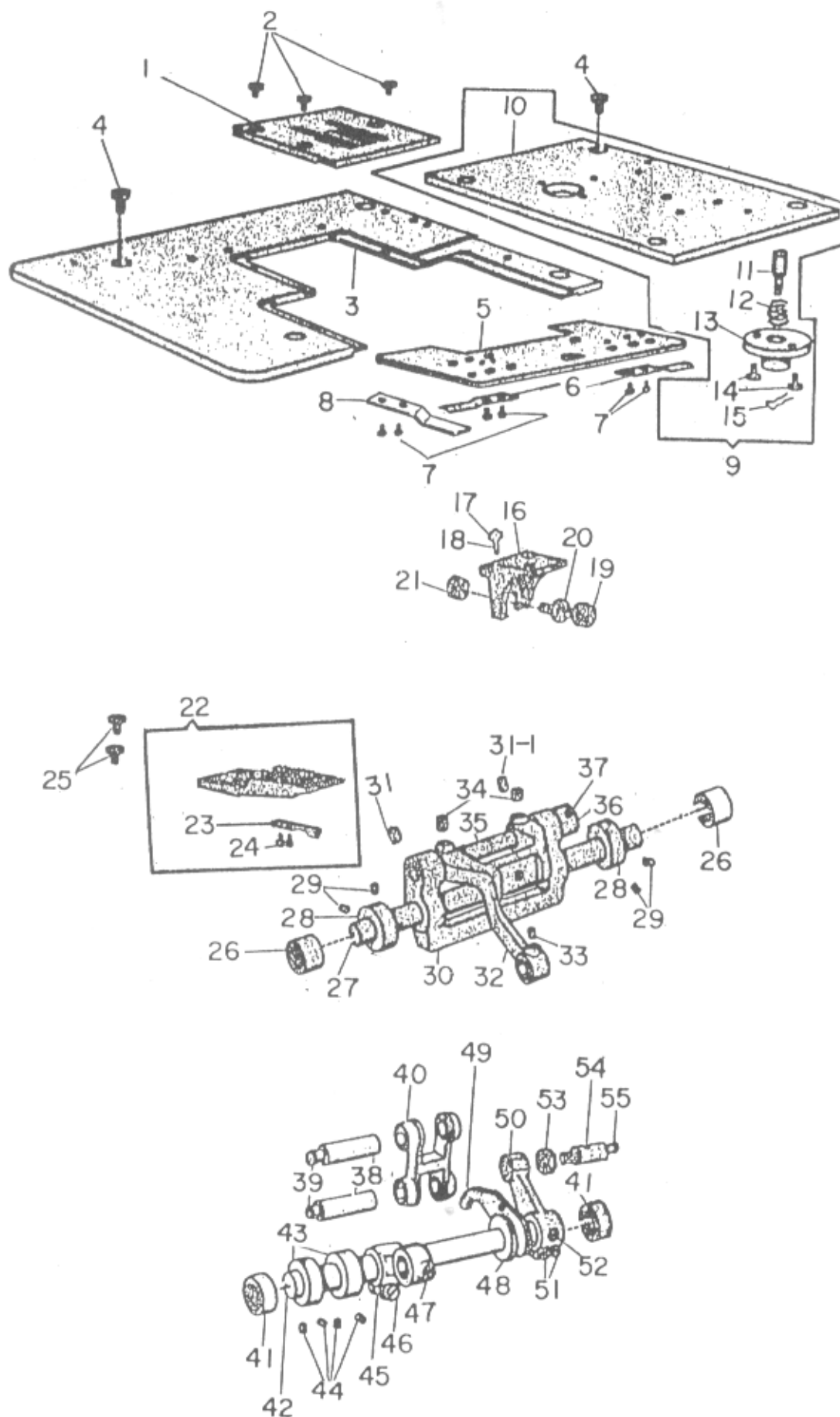
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1	CT 268277	LOOPER DRIVING CRANK	
2	CT 200573(804)	LOOPER DRIVING CRANK OIL STOP SCREW	
3	CT 200362(803)	LOOPER DRIVING CRANK SET SCREW	
4	CT 268102	LOOPER DRIVING CRANK OIL HOLE COVER	
5	CT 200344(830)	LOOPER DRIVING CRANK POSITION SCREW (2)	
6	CT 200303(819)	LOOPER DRIVING CRANK OIL HOLE COVER SCREW	
6-1	CT 204925	LOOPER DRIVING CRANK OIL HOLE COVER SCREW WASHER	
7	CT 268047	FEED LIFTING ECCENTRIC	
8	CT 268077	FEED LIFTING ECCENTRIC LUBRICATING PAD (WOOD)	
9	CT 200394(803)	FEED LIFTING ECCENTRIC SET SCREW (2)	
10	CT 268074	FEED LIFTING CONNECTION	
11	CT 268054	BED SHAFT	
11-1	CT 268757	BED SHAFT	
12	CT 268265	BED SHAFT OIL CONTROL ROD (WOOD)	
13	CT 268261	BED SHAFT CONNECTION BELT PULLEY	
14	CT 268028	BED SHAFT CONNECTION BELT PULLEY	
15	CT 268024	BED SHAFT BALL BEARING	
16	CT 201254(830)	BED SHAFT CONNECTION BELT PULLEY SET SCREW (2)	
17	CT 268044	BED SHAFT OIL STOP BALL SPRING	
18	CT 268214	BED SHAFT OIL STOP BALL	
19	CT 350534(803)	BED SHAFT OIL STOP BALL SCREW	
20	CT 268029M	BED SHAFT NEEDLE BEARING (2)	
21	CT 398812	FEED DRIVING ROCK SHAFT CRANK	
22	CT 201185(804)	FEED DRIVING CONNECTION CAP SCREW	
23	CT 268062	FEED DRIVING CONNECTION HINGE STUD	
24	CT 268258	FEED DRIVING CONNECTION HINGE STUD OIL PACKING (WICK)	
25	CT 268073	FEED DRIVING ROCK SHAFT CRANK	
26	CT 200061(833)	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW (2)	
27	CT 201522(805)	FEED DRIVING CONNECTION HINGE STUD NUT	
28	CT 268060	FEED DRIVING CONNECTION	
29	CT 268063M	FEED DRIVING CONNECTION NEEDLE BEARING	
30	CT 268061M	FEED DRIVING CONNECTION	
31	CT 268064	FEED DRIVING ECCENTRIC	
32	CT 268315	FEED DRIVING FLANGE	
33	CT 350467(830)	FEED DRIVING FLANGE SET SCREW (2)	
34	CT 241763	FEED DRIVING ECCENTRIC SET SCREW PACKING (BRASS) (2)	
35	CT 350477(803)	FEED DRIVING ECCENTRIC SET SCREW (2)	
36	CT 267623	LIFTING ECCENTRIC FRICTION PLATE	
37	CT 350548(803)	FEED DRIVING ECCENTRIC PLATE SCREW (2)	
38	CT 268065	FEED DRIVING ECCENTRIC ADJUSTING DISC	
39	CT 268066	FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING	
40	CT 268067	FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING COLLAR	
41	CT 200382(833)	FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING COLLAR SET SCREW (2)	
42	CT 32835	FEED DRIVING ECCENTRIC COMPLETE	
43	CT 268071M	FEED DRIVING ROCK SHAFT NEEDLE BEARING (2)	
44	CT 268072	SPREADER DRIVING ROCK SHAFT COLLAR	
45	CT 140321(830)	FEED DRIVING ROCK SHAFT COLLAR SET SCREW (2)	
46	CT 167416	FEED DRIVING ROCK SHAFT COLLAR	
47	CT 268053	SPREADER DRIVING ROCK SHAFT	
48	CT 340466(803)	SCREW STUD	
49	CT 32825	SPREADER DRIVING ROCK SHAFT STUD OIL PACKING (WICK)	
50	CT 201736(805)	SPREADER DRIVING ROCK SHAFT STUD NUT	
51	CT 268187	SPREADER DRIVING CRANK	
52	CT 200373(803)	FEED LIFTING LINK HINGE PIN SET SCREW	
53	CT 200403(830)	FEED BAR SET SCREW (2)	
54	CT 200064(806)	LOOPER THREAD TAKE-UP ROD SET SCREW	
55	CT 268045	SPREADER DRIVING ECCENTRIC	
56	CT 200364(803)	SPREADER DRIVING ECCENTRIC SET SCREW (2)	
57	CT 268220	SPREADER DRIVING ECCENTRIC THRUST WASHER(2)	
58	CT 268223	SPREADER DRIVING CONNECTION	
58-1	CT 281246	SPREADER DRIVING CONNECTION	
59	CT 201020(805)	SPREADER DRIVING CONNECTION CAP SCREW	
60	CT 351876	SPREADER DRIVING ROCK SHAFT SCREW STUD BALL ROLLER	
61	CT 268186	SPREADER DRIVING CONNECTION	
62	CT 268063M	SPREADER DRIVING CONNECTION NEEDLE BEARING	

3. DRIVING SHAFT COMPONENTS



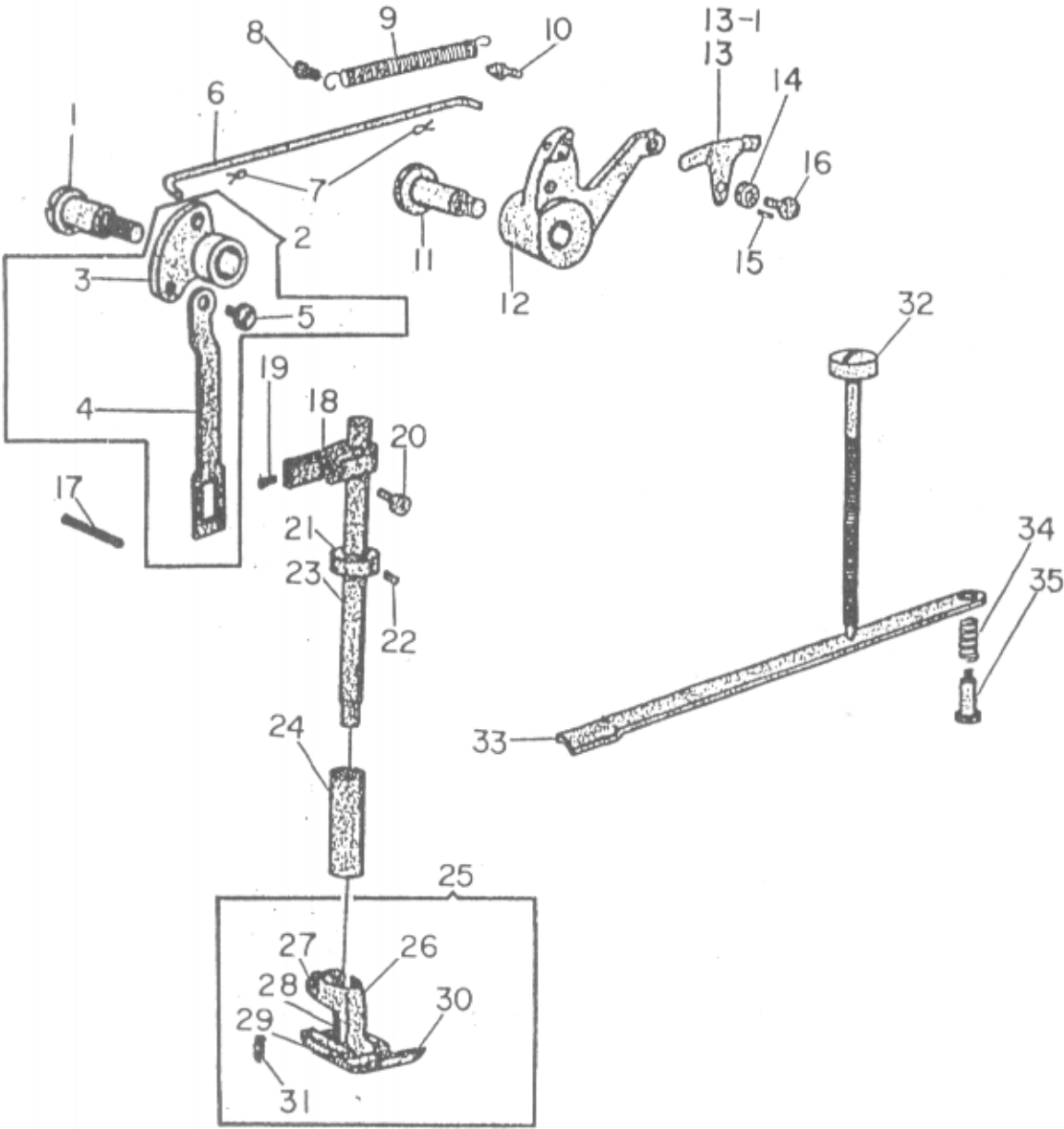
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63	CT 281248	BALL ROLLER	
64	CT 544203-001	SET SCREW	
65	CT 268046	SPREADER DRIVING ECCENTRIC COUNTERBALANCE	
66	CT 200364(803)	SPREADER DRIVING ECCENTRIC SET SCREW (2)	
67	CT 268190	SPREADER DRIVING PIN	
68	CT 268181	SPREADER BAR	
69	CT 268184	SPREADER BAR BEARING	
70	CT 200035(805)	SPREADER BAR BEARING SCREW (2)	
71	CT 268185	SPREADER HOLDER	
72	CT 200380(830)	SPREADER HOLDER SET SCREW	
73	CT 268638	SPREADER	
74	CT 268162	SPREADER POINT	
75	CT 350149(803)	SPREADER SCREW	
76	CT 204925	SPREADER SCREW WASHER	

4. THROAT PLATE FEED MECHANISM COMPONENTS



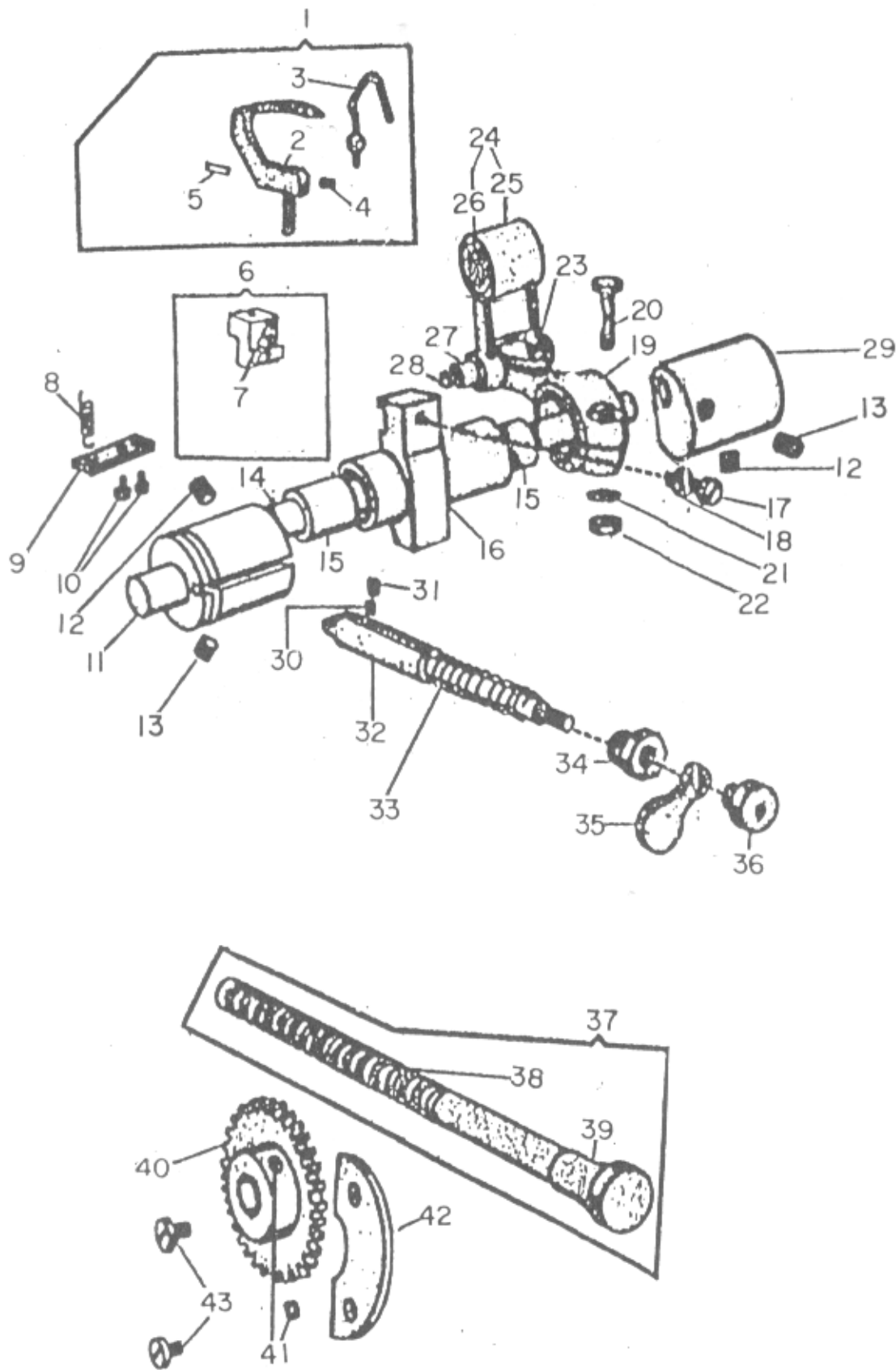
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1	CT 268614	THROAT PLATE	
2	CT 200100(805)	THROAT PLATE SCREW (3)	
3	CT 268402	BED PLATE (LEFT)	
4	CT 200053(819)(4)	BED PLATE SCREW (8)	
5	CT 268017	BED PLATE SLIDE	
6	CT 268022	BED PLATE SLIDE SPRING (2)	
7	CT 200138(804)	BED PLATE SLIDE SPRING SCREW (4)	
8	CT 267970	SPRING PLATE	
9	CT298804	BED PLATE (RIGHT)	
10	CT 268462	BED PLATE (RIGHT)	
11	CT 268081	FEED REGULATING STUD	
12	CT 270026	FEED REGULATING STUD SPRING	
13	CT 268082	FEED REGULATING STUD SPRING SOCKET	
14	CT 200078(806)	FEED REGULATING STUD SPRING SOCKET SCREW (2)	
15	CT 240245	FEED REGULATING STUD RETAINING SPRING	
16	CT 268316	FEED DOG SHANK	
17	CT 201537(819)	FEED DOG SHANK ADJUSTING SCREW LOCK NUT	
18	CT 350552(830)	FEED DOG SHANK ADJUSTING SCREW	
19	CT 141495(830)	FEED DOG SHANK SCREW	
20	CT 208636	FEED DOG SHANK SCREW WASHER	
21	CT 201525(805)	FEED DOG SHANK SCREW LOCK NUT	
22	CT 268618	FEED DOG, 46 NEEDLE HOLE	
23	CT 268318	LOOP DEFLECTOR	
24	CT 200172(805)	LOOP DEFLECTOR SCREW (2)	
25	CT 200100(803)	FEED DOG SCREW (2)	
26	CT 268071M	SPREADER DRIVING NEEDLE BEARING (2)	
27	CT 268070	FEED DRIVING SHAFT	
28	CT 167416	SPREADER DRIVING SHAFT COLLAR	
29	CT 140321(830)	SPREADER DRIVING SHAFT COLLAR SET SCREW (4)	
30	CT 268069	FEED DRIVING ROCK FRAME	
31	CT 200354(803)	FEED DRIVING ROCK FRAME POSITION SCREW	
31-1	CT 200362	FEED DRIVING ROCK FRAME SET SCREW	
32	CT 268291	FEED BAR	
33	CT 200373(803)	FEED HINGE PIN SET SCREW	
34	CT 200403(830)	FEED BAR SET SCREW	
35	CT 268035	FEED BAR HINGE PIN	
36	CT 259470	FEED BAR HINGE PIN COLLAR	
37	CT 201188(803)	FEED BAR HINGE PIN COLLAR SET SCREW	
38	CT 268079	FEED DRIVING SHAFT CRANK	
39	CT 268258	FEED HINGE STUD OIL PACKING	
40	CT 268078	FEED LIFTING LINK	
41	CT 268071M	FEED SHAFT NEEDLE BEARING	
42	CT 267933	FEED LIFTING ROCK SHAFT	
43	CT 167416	FEED LIFTING SHAFT COLLAR	
44	CT 140321(830)	FEED LIFTING SHAFT COLLAR SET SCREW	
45	CT 268075	FEED LIFTING CRANK	
46	CT 140306(869)	FEED LIFTING CRANK SCREW	
47	CT 200373(803)	FEED LIFTING HINGE PIN SET SCREW	
48	CT 268495	LOOPER SAFETY LATCH RING	
49	CT 268131	LOOPER SAFETY LATCH	
50	CT 268198	FEED LIFTING SHAFT CRANK	
51	CT 200061(833)	FEED LIFTING SHAFT CRANK PINCH SCREW	
52	CT 201418(803)	FEED LIFTING SHAFT CRANK POSITION SCREW	
53	CT 201522(805)	FEED LIFTING HINGE STUD NUT	
54	CT 268062	FEED LIFTING HINGE STUD	
55	CT 268258	FEED LIFTING HINGE OIL PACKING (WICK)	

5. PRESSER BAR & TENSION RELEASE COMPONENTS



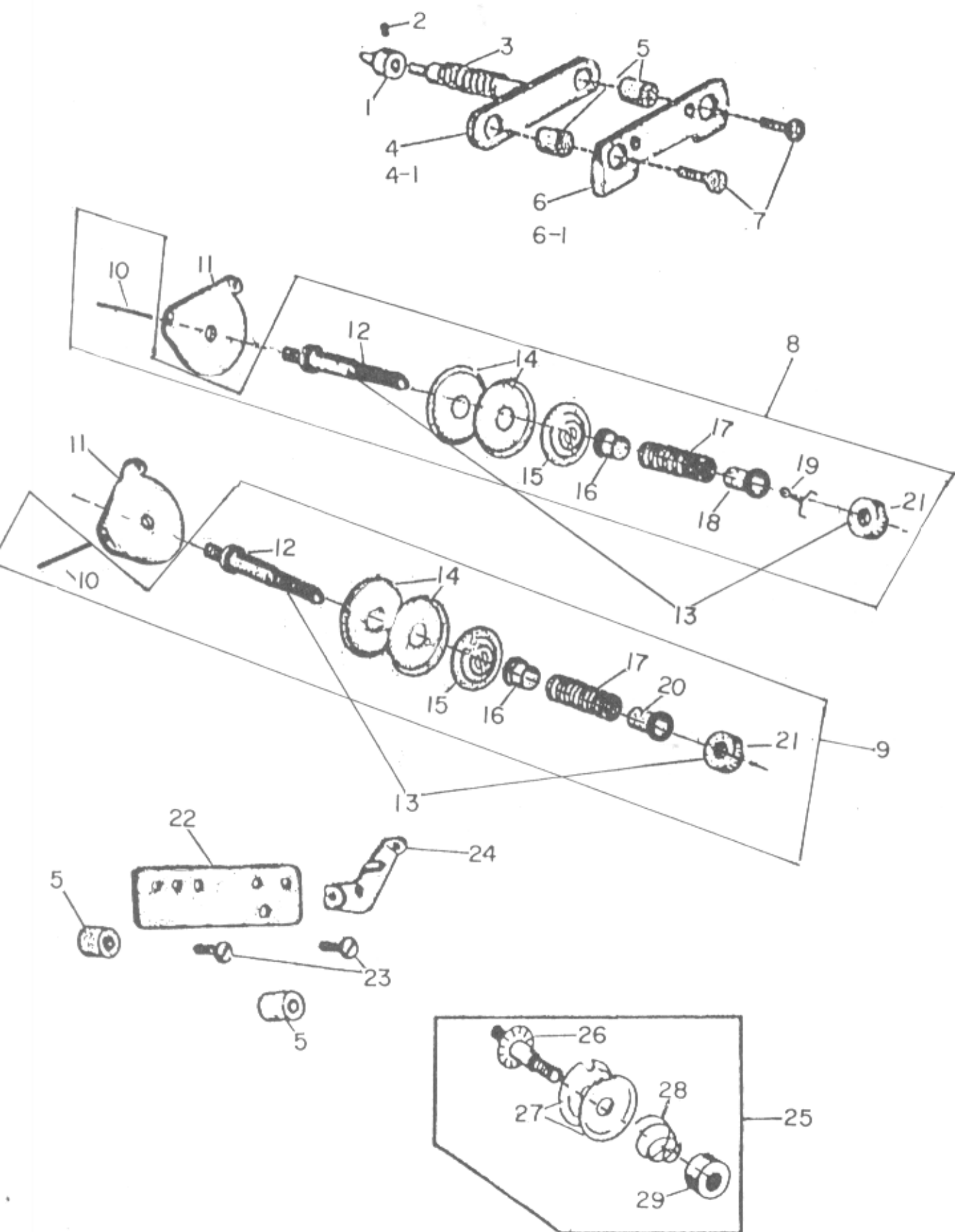
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1	CT 350013(803)	FOOT LIFTER CRANK HINGE SCREW	
2	CT 398809	FOOT LIFTER CRANK	
3	CT 268083	FOOT LIFTER CRANK	
4	CT 268087	FOOT LIFTING LINK	
5	CT 200934(806)	FOOT LIFTER HINGE SCREW	
6	CT 268086	FOOT LIFTER LEVER ROD	
7	CT 248423	FOOT LIFTER LEVER ROD COTTER PIN (2)	
8	CT 350467	PRESSER SPRING ADJUSTING SET SCREW	
9	CT 204348	FOOT LIFTER SPRING	
10	CT 201160(805)	FOOT LIFTER SPRING SCREW EYE	
11	CT 201363(803)	FOOT LIFTER HINGE SCREW	
12	CT 268085	FOOT LIFTER LEVER	
13	CT 268171	NEEDLE THREAD PLATE	
13-1	CT 267707	NEEDLE THREAD PLATE OF 194	
14	CT 203349	NEEDLE THREAD PLATE SCREW WASHER	
15	CT 238089	NEEDLE THREAD PLATE PIN	
16	CT 200541(805)	NEEDLE THREAD PLATE SCREW	
17	CT 202120	FOOT LIFTER STOP PIN	
18	CT 268174	PRESSER BAR GUIDE BRACKET	
19	CT 200572(806)	PRESSER BAR GUIDE BRACKET SCREW	
20	CT 200070(803)	PRESSER BAR GUIDE BRACKET SCREW	
21	CT 203759	PRESSER BAR STOP COLLAR	
22	CT 200380(803)	PRESSER BAR STOP COLLAR SET SCREW	
23	CT 268172	PRESSER BAR	
24	CT 268173	PRESSER BAR BUSHING	
25	CT 268613	PRESSER FOOT COMPLETE	
26	CT 268275	PRESSER FOOT SHANK	
27	CT 1454(830)	PRESSER FOOT SHANK SCREW	
28	CT 268612	PRESSER FOOT HEEL SPRING	
29	CT 206335	PRESSER FOOT HINGE PIN	
30	CT 268611	PRESSER FOOT PLATE	
31	CT 226080	PRESSER FOOT PLATE SPRING	
32	CT 350381(803)	PRESSER BAR SPRING SCREW	
33	CT 268176	PRESSER BAR SPRING	
34	CT 214529	PRESSER BAR SPRING	
35	CT 200226(805)	PRESSER BAR SPRING	

6. LOOPER COMPONENTS



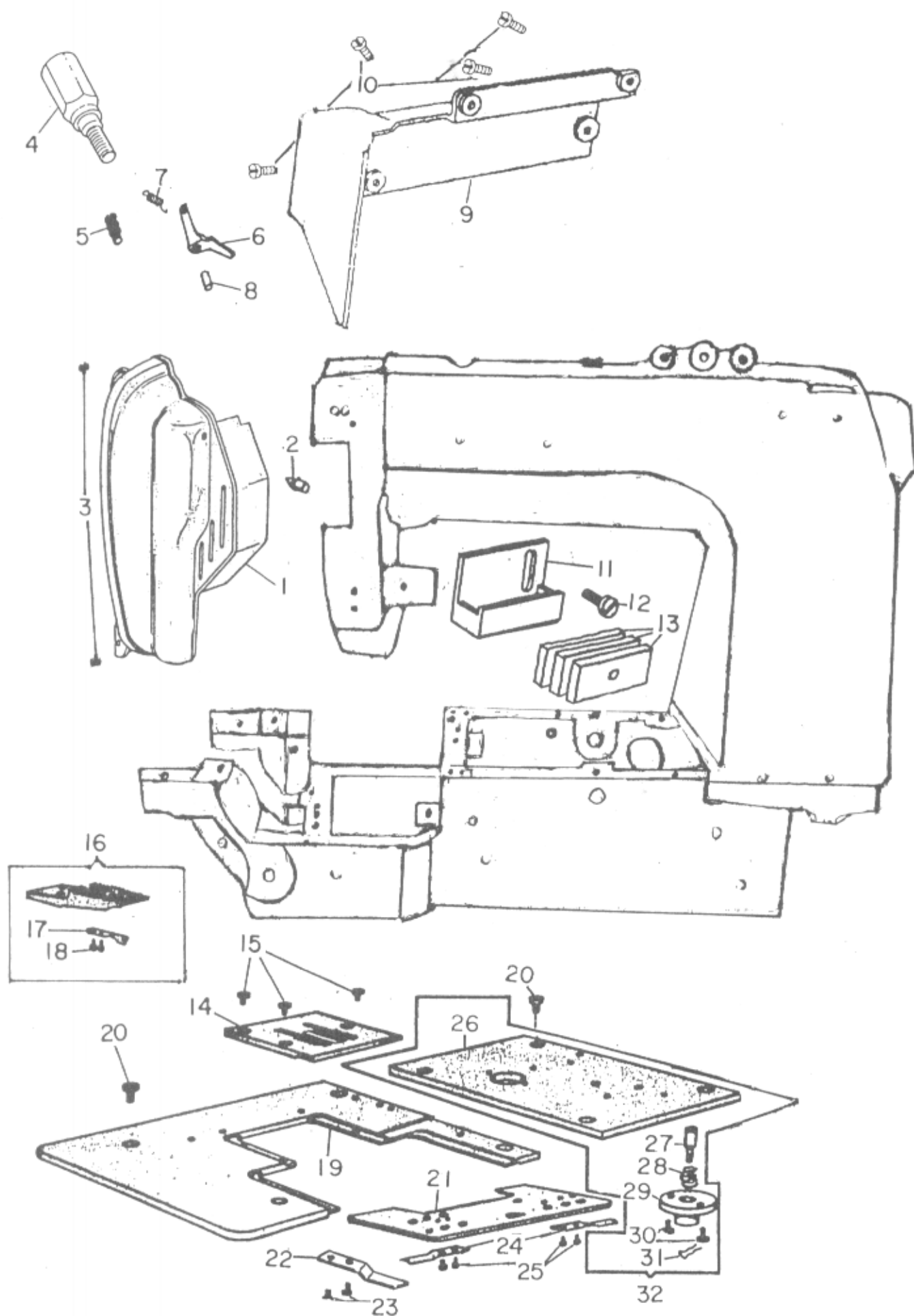
REF. NO	PART NO	DESCRIPTIONS	E.C.
1	CT 268382	LOOPER & NEEDLE GUARD COMPLETE	
2	CT 268380	LOOPER	
3	CT 268310	NEEDLE GUARD	
4	CT 141494(869)	NEEDLE GUARD SCREW (FRONT)	
5	CT 141478(869)	NEEDLE GUARD SCREW (BACK)	
6	CT 268602	LOOPER HOLDER	
7	CT 350478(830)	LOOPER SCREW	
8	CT 268132	LOOPER SAFETY SPRING	
9	CT 268133	LOOPER SAFETY SPRING BRACKET	
10	CT 200098(806)	LOOPER SAFETY SPRING BRACKET SCREW	
11	CT 268094	LOOPER SHAFT W/BUSHINGS	
12	CT 200362(803)	LOOPER CRANK SCREW	
13	CT 200354(803)	LOOPER SHAFT BUSHING SCREW	
14	CT 268093	SHAFT	
15	CT 268099M	LOOPER NEEDLE BEARING	
16	CT 268367	LOOPER CARRIER	
17	CT 350267(805)	LOOPER HOLDER SCREW	
18	CT 208636	LOOPER SCREW WASHER	
19	CT 268307	LOOPER CARRIER CRANK	
20	CT 268308	LOOPER CRANK STUD	
21	CT 67425	LOOPER CRANK STUD WASHER	
22	CT 201524(805)	LOOPER CRANK STUD NUT	
23	CT 200089(803)	LOOPER CRANK PINCH SCREW	
24	CT 268216M	LOOPER CONNECTION	
25	CT 268098M	LOOPER CONNECTION	
26	CT 268099M	LOOPER NEEDLE BEARING	
27	CT 268208	LOOPER CRANK HINGE PIN	
28	CT 268258	LOOPER CRANK OIL PACKING (WICK)	
29	CT 268097	LOOPER SHAFT W/BUSHING	
30	CT 200444(803)	LOOPER STOP SCREW	
31	CT 200364(803)	LOOPER STOP SCREW	
32	CT 268127	LOOPER LOCKING PLUNGER	
33	CT 250265	LOOPER PLUNGER SPRING	
34	CT 201477(803)	LOOPER PLUNGER SCREW BUSHING	
35	CT 268313	LOOPER PLUNGER HANDLE	
36	CT 201620(804)	LOOPER PLUNGER NUT	
37	CT 268314	LOOPER THROW-OUT ROD	
38	CT 268129	LOOPER THROW-OUT ROD	
39	CT 201553(804)	LOOPER THROW-OUT ROD NUT	
40	CT 268126	LOOPER THROW-OUT GEAR	
41	CT 200362(830)	LOOPER GEAR SCREW	
42	CT 268096	LOOPER BUSHING (LEFT) PLATE	
43	CT 200085(803)	LOOPER BUSHING PLATE SCREW (2)	

7. THREAD TENSION CONTROLLER COMPONENTS



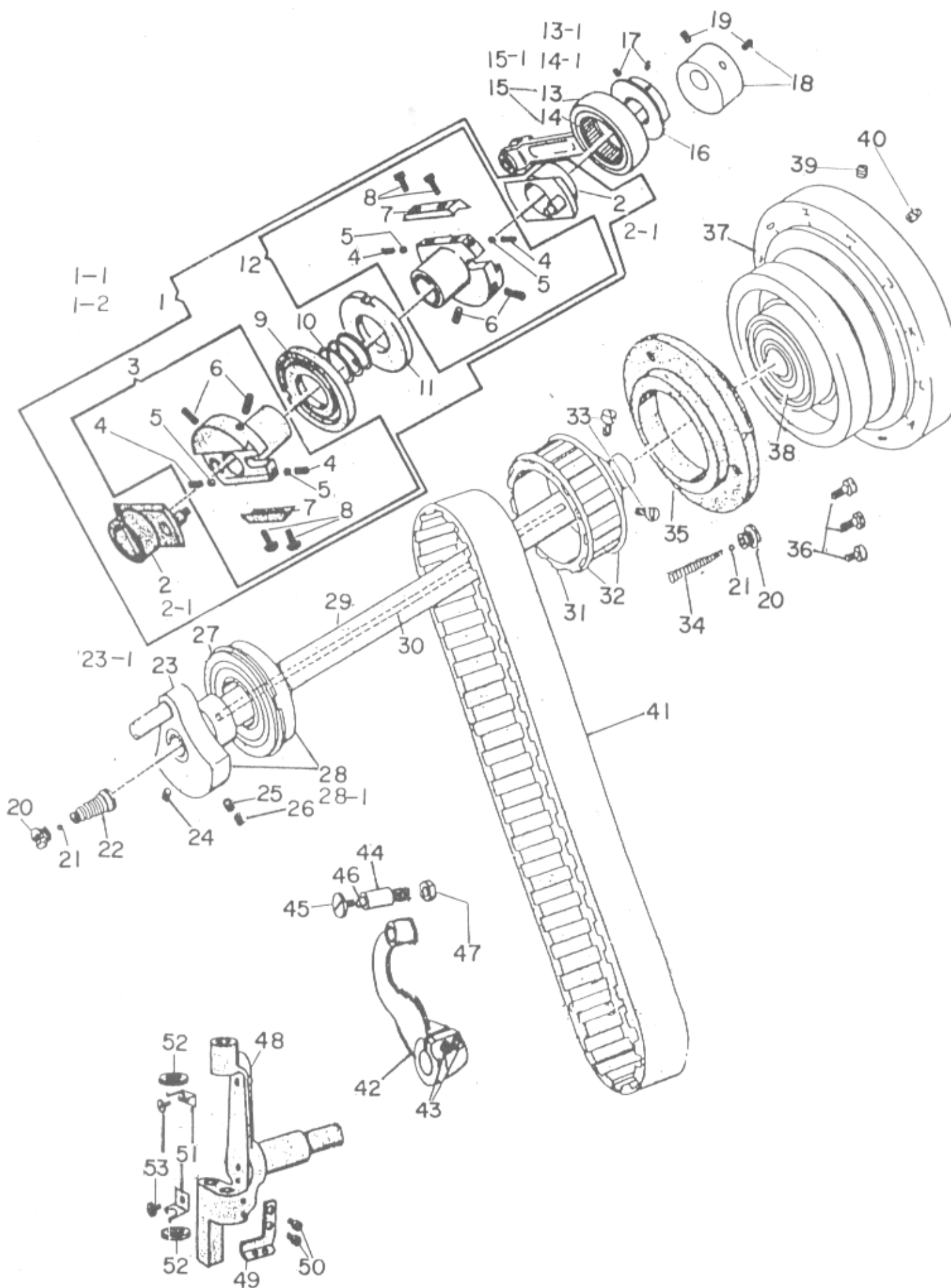
REF. NO	PART NO	DESCRIPTIONS	E.C.
1	CT 268169	NEEDLE THREAD CAP	
2	CT 201052(833)	NEEDLE THREAD CAP SCREW	
3	CT 204365	NEEDLE THREAD SPRING	
4	CT 268168	NEEDLE THREAD TENSION RELEASER	
4-1	CT 268515	NEEDLE THREAD TENSION RELEASER OF 194	
5	CT 268121	NEEDLE THREAD SPACING COLLAR	
6	CT 268167	NEEDLE THREAD BRACKET	
6-1	CT 268514	NEEDLE THREAD BRACKET OF 194	
7	CT 200047(805)	NEEDLE THREAD BRACKET SCREW (2)	
8	CT 267971	NEEDLE THREAD TENSION COMPLETE	
9	CT 268263	NEEDLE THREAD TENSION COMPLETE	
10	CT 226206	NEEDLE THREAD PIN	
11	CT 54279	NEEDLE THREAD GUIDE (DOUBLE)	
12	CT 50326(803)	NEEDLE THREAD STUD	
13	CT 59539	NEEDLE THREAD STUD	
14	CT 2102	NEEDLE THREAD DISC (2)	
15	CT 32572	NEEDLE THREAD DISC	
16	CT 59538	NEEDLE THREAD SPRING BUSHING (BACK)	
17	CT 131741	NEEDLE THREAD SPRING	
18	CT 143657	NEEDLE THREAD SPRING BUSHING	
19	CT 143658	NUT LOCK SPRING	
20	CT 59537	NEEDLE THREAD SPRING BUSHING (FRONT)	
21	CT 51570(830)	NEEDLE THREAD NUT	
22	CT 268331	LOOPER THREAD BRACKET	
23	CT 200562(805)	LOOPER THREAD BRACKET SCREW (2)	
24	CT 268333	LOOPER THREAD GUIDE	
25	CT 268332	LOOPER THREAD COMPLETE	
26	CT 141432(819)	LOOPER THREAD STUD	
27	CT 244048	LOOPER THREAD DISC (2)	
28	CT 10148	LOOPER THREAD SPRING	
29	CT 201572(819)	LOOPER THREAD NUT	

8. 103 194 MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



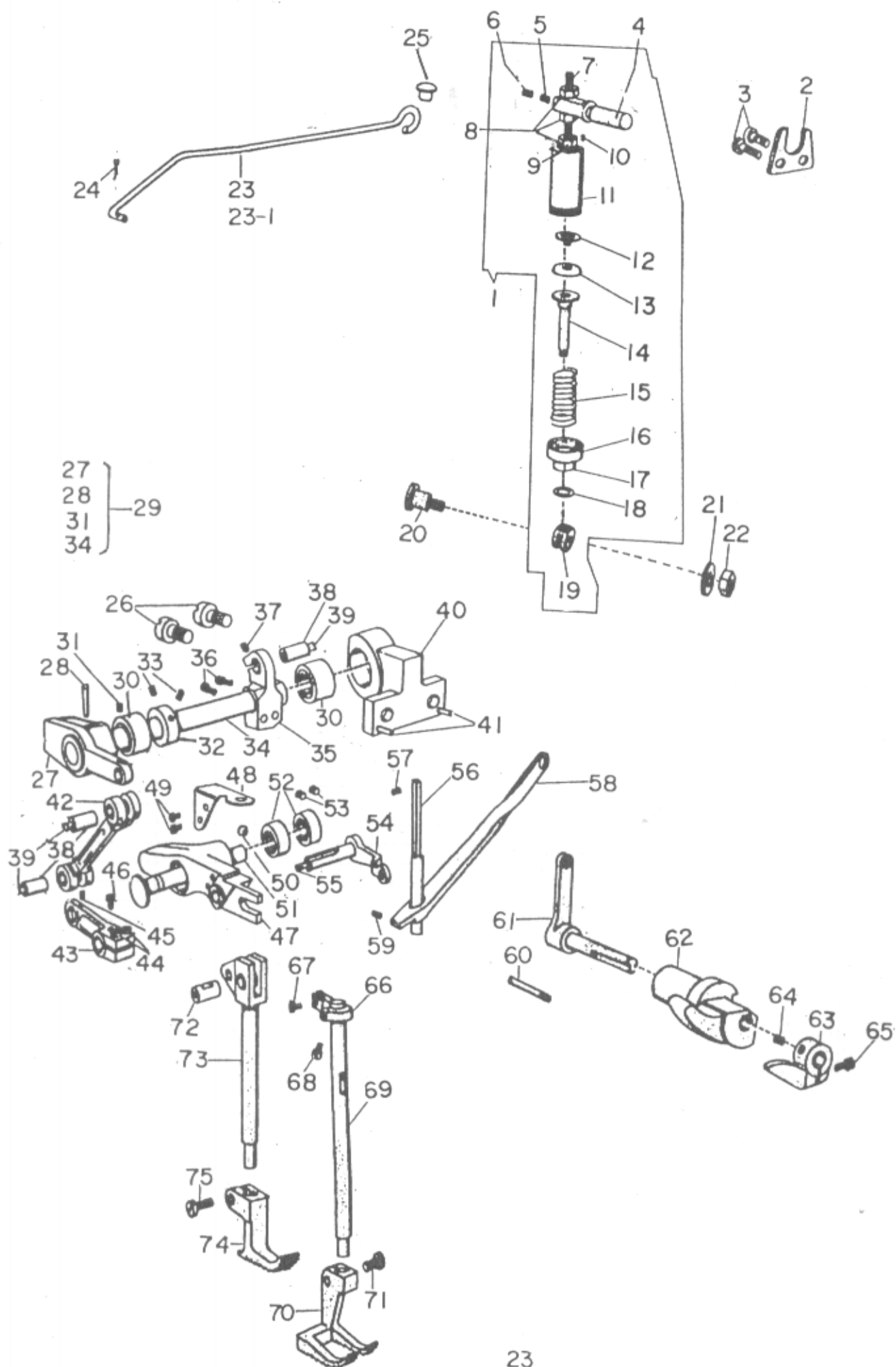
REF. NO	PART NO	DESCRIPTIONS	E.C.
1	CT 267607	BED PLATE	
2	CT 268033	FACE PLATE LOCK STUD	
3	CT 201416(830)	FACE PLATE STUD SCREW (2)	
4	CT	LIGHT FIXTURE STUD (NOT AVAILABLE NOW)	
5	CT 201162	FOOT LIFTER LEVER (FRONT) STUD	
6	CT 267613	FOOT LIFTER LEVER (FRONT)	
7	CT 203941	FOOT LIFTER LEVER (FRONT) SPRING	
8	CT 267614	FOOT LIFTER LEVER (FRONT) PIN	
9	CT 267701	ARM SIDE COVER	
10	CT 200078	PRESSER FOOT SCREW	
11	CT 267656	THREAD LUBRICATOR	
12	CT 200064	LOOPER THREAD SCREW	
13	CT 236957	THREAD LUBRICATOR OIL PAD (3)	
14	CT 267663	THROAT PLATE	
15	CT 200100	FEED DOG SCREW	
16	CT 267664	FEED DOG, 40 NEEDLE HOLE	
17	CT 267665	LOOPER DEFLECTOR	
18	CT 200907	LOOPER DEFLECTOR SCREW	
19	CT 267605	BED PLATE (LEFT)	
20	CT 200053	BED PLATE SCREW	
21	CT 267606	BED PLATE SLIDE	
22	CT 267970	SPRING	
23	CT 200138	BED PLATE SLIDE SPRING SCREW	
24	CT 268022	BED PLATE SLIDE SPRING	
25	CT 200164	BED PLATE SPRING SCREW	
26	CT 268462	BED PLATE (RIGHT)	
27	CT 268081	FEED STUD	
28	CT 270026	FEED STUD SPRING	
29	CT 268082	FEED STUD SOCKET	
30	CT 200078	FEED STUD SOCKET SCREW	
31	CT 240245	FEED STUD SPRING	
32	CT 398804	BED PLATE (RIGHT)	

9. 103 194 MAIN SHAFT, NEEDLE FEED & NEEDLE BAR COMPONENTS



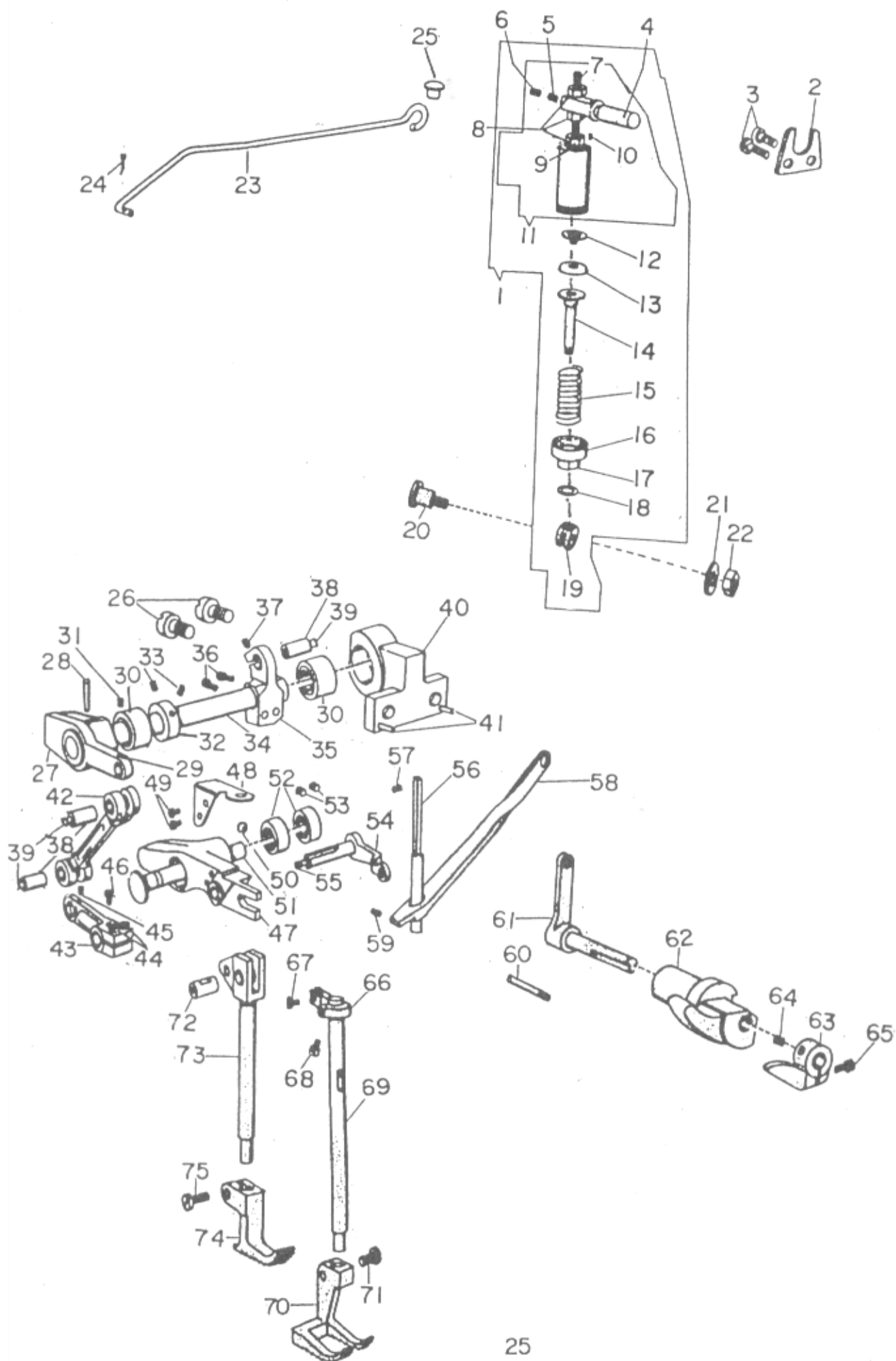
REF. NO	PART NO	DESCRIPTIONS	E.C.
1	CT 32837	LIFTING & NEEDLE BAR FRAME COMPLETE OF 103	
1-1	CT 32838	LIFTING & NEEDLE BAR FRAME COMPLETE OF 194	
1-2	CT 32839	LIFTING & NEEDLE BAR FRAME COMPLETE OF 194	
2	CT 268064	NEEDLE BAR FRAME	
2-1	CT 267610	NEEDLE BAR FRAME OF 194	
3	CT 268315	NEEDLE BAR FRAME DRIVING FLANGE	
4	CT 350477	NEEDLE BAR FRAME SCREW	
5	CT 241763	NEEDLE BAR FRAME SCREW PACKING	
6	CT 350467	NEEDLE BAR FRAME DRIVING FLANGE SCREW	
7	CT 267623	NEEDLE BAR FRAME DRIVING PLATE	
8	CT 350548	NEEDLE BAR FRAME DRIVING PLATE SCREW	
9	CT 268065	NEEDLE BAR FRAME ADJUSTING DISC	
10	CT 267618	ADJUSTING DISC SPRING	
11	CT 268065	NEEDLE BAR FRAME ADJUSTING DISC	
12	CT 267622	LIFTING FLANGE	
13	CT 268492M	LIFTING CONNECTION	
13-1	CT 268490M	LIFTING CONNECTION OF 194	
14	CT 268063M	NEEDLE BAR BEARING	
14-1	CT 271055M	NEEDLE BAR BEARING OF 194	
15	CT 268493M	LIFTING CONNECTION OF 103	
15-1	CT 268491M	LIFTING CONNECTION OF 194	
16	CT 267624	LIFTING COLLAR	
17	CT 200380	COLLAR SCREW	
18	CT 281256	COUNTERBALANCE W/TWO 544208-005 SET SCREW (2)	
19	CT 544208-005	COUNTERBALANCE W/TWO 544208-005 SET SCREW (2)	
20	CT 350534	BED SHAFT OIL STOP SCREW	
21	CT 268214	BED SHAFT OIL STOP BALL	
22	CT 268009	ARM SHAFT SPRING (FRONT)	
23	CT 268142	NEEDLE BAR CRANK	
23-1	CT 267705	NEEDLE BAR CRANK OF 194	
24	CT 200346	NEEDLE BAR CRANK SCREW	
25	CT 200354	NEEDLE BAR CRANK SCREW	
26	CT 200378	NEEDLE BAR CRANK SCREW	
27	CT 32848	ARM SHAFT BEARING (FRONT)	
28	CT 268143	NEEDLE BAR CRANK OF 103	
28-1	CT 267706	NEEDLE BAR CRANK OF 194	
29	CT 267603	ARM SHAFT	
30	CT 268264	ARM SHAFT OIL CONTROL ROD	
31	CT 268006	ARM SHAFT BELT PULLEY	
32	CT 202253	ARM SHAFT PULLEY SPRING FLANGE	
33	CT 201254	ARM SHAFT PULLEY SCREW	
34	CT 268044	ARM SHAFT SPRING (REAR)	
35	CT 268004	ARM SHAFT BEARING (BACK) HOUSING	
36	CT 200047	ARM SHAFT BEARING HOUSING SCREW	
37	CT 267975	BALANCE WHEEL COMPLETE	
38	CT 268024	BED SHAFT BALL BEARING	
39	CT 200327	MACHINE PULLEY SCREW	
40	CT 200328	MACHINE PULLEY SCREW	
41	CT 268270	ARM SHAFT BELT	
42	CT 267638	NEEDLE BAR DRIVING ARM	
43	CT 200043	NEEDLE BAR PINCH SCREW	
44	CT 268062	NEEDLE BAR HINGE STUD	
45	CT 201185	NEEDLE BAR CAP SCREW	
46	CT 268258	NEEDLE BAR HINGE STUD OIL PACKING	
47	CT 201522	NEEDLE BAR STUD NUT	
48	CT 267637	NEEDLE BAR ROCK FRAME	
49	CT 268219	NEEDLE BAR THREAD GUIDE	
50	CT 200582	NEEDLE BAR THREAD GUIDE SCREW	
51	CT 268278	NEEDLE BAR OIL HOLDER	
52	CT 268144	NEEDLE BAR OIL FELT	
53	CT 200173	NEEDLE BAR OIL HOLDER SCREW	

10. 103 194 PRESSER BAR & TENSION RELEASE COMPONENTS



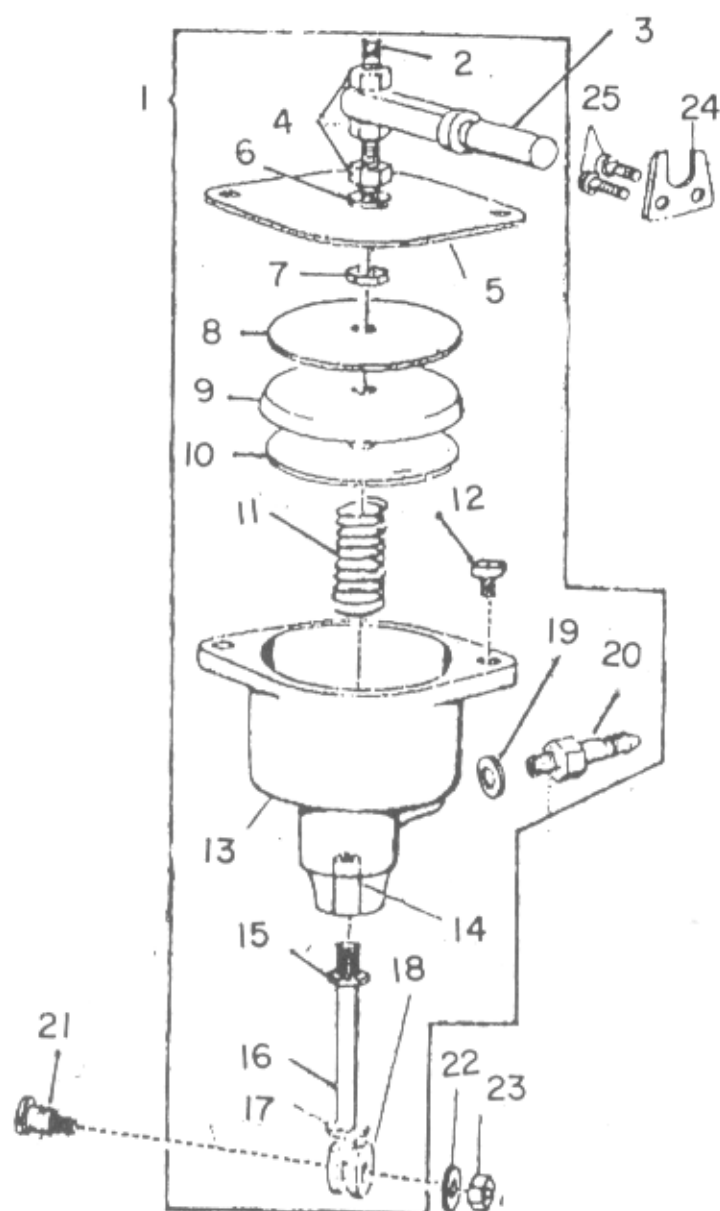
REF. NO	PART NO	DESCRIPTIONS	E.C.
1	CT 267660	PRESSER BAR SPRING HOUSING COMPLETE OF103	
2	CT 267650	PRESSER BAR SPRING HOUSING SUPPORT RETAINER	
3	CT 200098	PRESSER BAR SPRING HOUSING SUPPORT RETAINER SCREW	
4	CT 267649	PRESSER BAR SPRING HOUSING SUPPORT	
5	CT 244084	PRESSER BAR SPRING HOUSING SCREW PACKING	
6	CT 200378	PRESSER BAR SPRING HOUSING SCREW	
7	CT 350561	PRESSER BAR SPRING HOUSING SCREW STUD	
8	CT 201524	PRESSER BAR SPRING STUD NUT	
9	CT 67425	PRESSER BAR SPRING STUD NUT LOCK WASHER	
10	CT 200186	PRESSER BAR SPRING OIL SCREW	
11	CT 267648	PRESSER BAR SPRING HOUSING	
12	CT 267654	PRESSER BAR SPRING CAP	
13	CT 267655	PRESSER BAR SPRING WASHER	
14	CT 267651	PRESSER BAR SPRING PLUNGER	
15	CT 267641	PRESSER BAR SPRING	
16	CT 267652	PRESSER BAR SPRING PLUNGER BEARING W/267653	
17	CT 267653	PRESSER BAR SPRING BEARING BUSHING	
18	CT 267645	PRESSER BAR SPRING LOCK WASHER	
19	CT 267644	PRESSER BAR SPRING ARM FORK	
20	CT 200928	PRESSER BAR SPRING HINGE SCREW	
21	CT 22748	PRESSER BAR SPRING HINGE SCREW WASHER	
22	CT 201622	PRESSER BAR SPRING HINGE SCREW NUT	
23	CT 267615	FOOT LIFTER LEVER ROD OF 103	
23-1	CT 267704	FOOT LIFTER LEVER ROD OF 194	
24	CT 248423	FOOT LIFTER LEVER ROD PIN (1)	
25	CT 502986	ARM HEAD PLUG	
26	CT 200030	LIFTING SHAFT BRACKET SCREW	
27	CT 32788	LIFTING SHAFT CRANK	
28	CT 2022	LIFTING SHAFT CRANK PIN	
29	CT 32789	LIFTING SHAFT CRANK SETS	
30	CT 267110M	LIFTING SHAFT NEEDLE BEARING	
31	CT 141424	LIFTING PIN SCREW	
32	CT 167416	LIFTING SHAFT COLLAR	
33	CT 140321	LIFTING SHAFT COLLAR SCREW	
34	CT 267633	LIFTING ROCK SHAFT	
35	CT 267621	LIFTING CONNECTION CRANK	
36	CT 200058	NEEDLE BAR DRIVING ARM PINCH SCREW	
37	CT 201063(805)	LIFTING CONNECTION CRANK SCREW	
38	CT 267617	LIFTING CONNECTION HINGE PIN	
39	CT 268258	NEEDLE BAR HINGE STUD OIL PACKING	
40	CT 267635	LIFTING SHAFT BRACKET	
41	CT 8554	JOINT PIN	
42	CT 267627	LIFTING LINK	
43	CT 267983	LIFTING CRANK	
44	CT 200061	LIFTING CRANK SCREW (2)	
45	CT 141424	LIFTING LINK PIN SCREW	
46	CT 141493	LIFTING CRANK SCREW	
47	CT 267625M	LIFTING LEVER	
48	CT 267718	PRESSER BAR BEARING RETAINER	
49	CT 201409	SCREW	
50	CT 276025	PRESSER BAR SPRING ARM BALL	
51	CT 267626	LIFTING LEVER HINGE STUD	
52	CT 267093M	LIFTING LEVER NEEDLE BEARING	
53	CT 200362	LIFTING LEVER STUD SCREW	
54	CT 267631	PRESSER BAR LIFTING CRANK	
55	CT 268258	PRESSER BAR LIFTING CRANK OIL PACKING	
56	CT 267907	PRESSER BAR GUIDE ROD	
57	CT 200351	PRESSER BAR GUIDE ROD SCREW	
58	CT 267738	PRESSER BAR SPRING ARM	
59	CT 200417	PRESSER BAR GUIDE ROD SCREW	
60	CT 200650	FOOT LIFTER STOP SCREW STUD	
61	CT 267612	FOOT LIFTER CRANK	
62	CT 267719	LIFTING PRESSER ARM SPRING	
63	CT 267702	FOOT LIFTER ARM	
64	CT 200373	FOOT LIFTER SCREW	
65	CT 200058	FOOT LIFTER SCREW	

10. 103 194 PRESSER BAR & TENSION RELEASE COMPONENTS



REF. NO	PART NO	DESCRIPTIONS	E.C.
66	CT 267629	PRESSER BAR GUIDE BLOCK	
67	CT 200089	PRESSER BAR GUIDE BLOCK SCREW	
68	CT 200066	PRESSER BAR GUIDE BLOCK SCREW	
69	CT 267628	LIFTING PRESSER BAR	
70	CT 267632	LIFTING PRESSER FOOT	
71	CT 200078	ARM SIDE COVER SCREW	
72	CT 267658	VIBRATING PRESSER BAR STUD	
73	CT 267657	VIBRATING PRESSER BAR	
74	CT 267659	VIBRATING PRESSER FOOT	
75	CT 200078	VIBRATING PRESSER FOOT SCREW	

11. 194 PRESSER BAR & TENSION RELEASE COMPONENTS

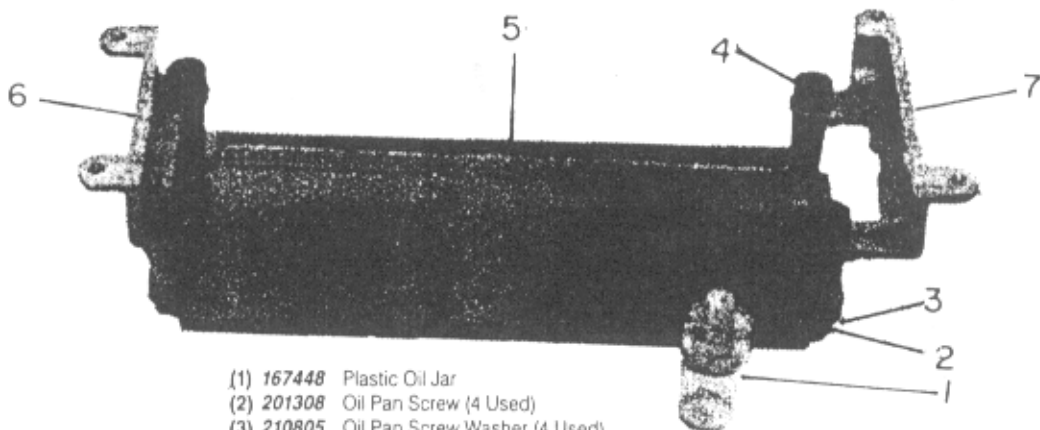


REF. NO	PART NO	DESCRIPTIONS	E.C.
1	CT 267715	PRESSER BAR SPRING HOUSING COMPLETE	
2	CT 350579(819)	SCREW	
3	CT 267714	PRESSER BAR SPRING HOUSING SUPPORT	
4	CT 201746(819)	NUT	
5	CT 267709	IRON PLATE	
6	CT 67425	LOOPER STUD WASHER	
7	CT 1517(803)	NUT	
8	CT 267713	IRON WASHER	
9	CT 267712	LEATHER WASHER	
10	CT 267711	IRON WASHER	
11	CT 267716	PRESSER BAR SPRING	
12	CT 201110(839)	SCREW (2)	
13	CT 267708	MAIN BLOCK	
14	CT 267653	PRESSER AR BEARING BUSHING	
15	CT 1517(803)	NUT	
16	CT 267710	ROD	
17	CT 267645	PRESSER BAR LOCK WASHER	
18	CT 267644	PRESSER BAR ARM FORK	
19	CT 23184	WASHER	
20	CT 994778	BALL SCREW	
21	CT 200928	PRESSER BAR HINGE SCREW	
22	CT 22748	PRESSER BAR HINGE WASHER	
23	CT 201622	PRESSER BAR HINGE NUT	
24	CT 267650	PRESSER BAR SUPPORT RETAINER	
25	CT 200098	PRESSER BAR SUPPORT RETAINER SCREW	

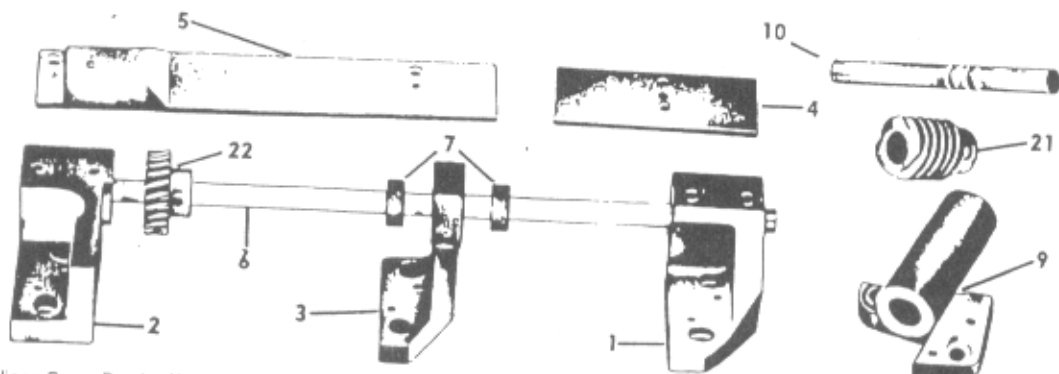
12. Needle gauge and fitting

Regular fitting																
Single needle		Feed dog		Throat plate		Presser foot		Lifting presser		Vibrating presser						
CT 300W101		268618		268614		268613		-		-						
CT 300W103		267664		32827		-		267632		267659						
CT 300W194		267664		32827		-		267632		267659						
Two needle		in	mm	Feed dog		Throat plate		Presser foot		Lifting presser		Vibrating presser				
CT 300W203		1/4	6.4	267802-016		267851-016		-		267676-016		267679-016				
		3/8	9.5	267804-024		267853-024		-		267677-024		267680-024				
		1/2	12.7	267812-032		267855-032		-		267677-032		267680-032				
		3/4	19.1	267821-048		267858-048		-		267677-048		267680-048				
Needle gauge				Regular fitting												
STANDARD			LOOPER		NEEDLE BAR		NEEDLE		PRESSER		SPREADER		THROAT		FEED	
GAUGES			HOLDER		ROCK FRAME		HOLDER		FOOT				PLATE		DOG	
Two needle		in	mm	THREAD GUIDE			(COMPLETE)									
CT 300W201		3/16(012)	4.8	268103	268219	268151	267880	268374	267851	267800						
CT 300W205		1/4(016)	6.4	268103	268219	268151	267872	268374	267851	267802						
		3/8(024)	9.5	268104	268254	268152	267872	268375	267853	267804						
		1/2(032)	12.7	268104	268254	268152	267872	268375	267855	267812						
		5/8(040)	15.9	268104	268254	268152	267872	268375	267857	267817						
		3/4(048)	19.1	268105	268255	268154	267872	268376	267858	267821						
		7/8(056)	22.2	268105	268255	268154	267874	268376	267858	267821						
		1(100)	25.4	268106	268256	268156	267874	268377	267859	267825						
		1 1/4(116)	31.8	268107	268268	268157	269577	268378	267859	267825						
		1 3/8(124)	34.9	268107	268268	268157	269577	268378	267860	267829						
		1 1/2(132)	38.1	268107	268268	268157	269577	268378	267860	267829						
		1 3/4(148)	44.5	268282	268304	268158	269577	268379	267861	267833						
STANDARD			LOOPER		NEEDLE BAR		NEEDLE		PRESSER		SPREADER		THROAT		FEED	
GAUGES			HOLDER		ROCK FRAME		HOLDER		FOOT				PLATE		DOG	
Four needle		in	mm	THREAD GUIDE			(COMPLETE)									
CT300W401		1/4-1/4-1/4	6.4-6.4-6.4	269065-501	269138-503	269191-501	269237-505	269342-501	269379-501	269006-501						
CT300W405		5/16-5/16-5/16	7.9-7.9-7.9	269065	269138-515	269192-507	269237-510	269342-503	269379-510	269006-512						
		3/8-3/8-3/8	9.5-9.5-9.5	269065-550	269138-542	269192-513	269237-515	269342-504	269379-517	269006-521						
		1/2-1/2-1/2	12.7-12.7-12.7	269065	269138	269193-512	269240-528	269342-505	269379-525	269006-526						
		1/4-1-1/4	6.4-25.4-6.4	269065-511	269138-512	269193-506	269240-509	269342-502	269379-509	269006-509						

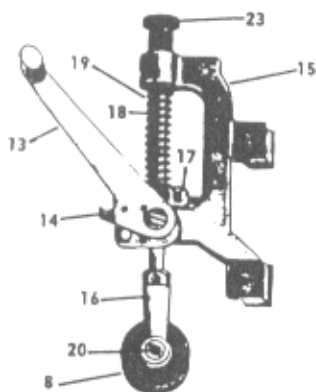
13. Oil Pan Complete & GEAR PULLER COMPONENTS



- (1) 167448 Plastic Oil Jar
- (2) 201308 Oil Pan Screw (4 Used)
- (3) 210805 Oil Pan Screw Washer (4 Used)
- (4) 228444 Machine Cushion (Neoprene) (4 Used)
- (5) 228731 Casting Oil Pan
- (6) 228733 Machine Support Bracket (Left)
- (7) 228734 Machine Support Bracket (Right)



- (1) 268452 Bed Hinge Conn. Bracket With Needle Bearing
- (2) 269609 Bed Hinge Conn. Bracket (Right) With Needle Bearing
- (3) 268449 Puller Feed Roll (Lower) Shaft Bracket With Needle Bearing
- (4) 268407 Puller Feed Cover Plate Left For Gauges $\frac{3}{8}$ to $1\frac{1}{4}$ Inches
- (5) 268464 Puller Feed Cover Plate Right For Gauges $\frac{3}{8}$ to $1\frac{1}{4}$ Inches
- (6) 268465 Puller Feed Roll (Lower) Shaft
- (7) 268424 Puller Feed Roll (Lower) Shaft Collar With Two 200378 (2 Used)
- (8) 131979 Puller Feed Roll (Rubber, 2 Used, Not Shown) For Gauges $\frac{3}{8}$ to $1\frac{1}{4}$ Inches With (2) 140279 Screws
- (9) 269623 Puller Feed Cross Shaft Bracket With Two Needle Bearings
- (10) 269621 Puller Feed Cross Shaft
- (11) 268430 Puller Feed Roll Bar Lifter
- (12) 268432 Puller Feed Roll Bar Lifter Cam Plate
- (13) 268429 Puller Feed Roll Bar Bracket With Bar Lifter Stop Pin
- (14) 268437 Puller Feed Roll (Upper) Bracket For Gauges $\frac{3}{8}$ to $1\frac{1}{4}$ Inches
- (15) 268434 Puller Feed Roll (Upper) Bar Position Bracket With 268435 & (2) 200362
- (16) 268428 Puller Feed Roll (Upper) Bar
- (17) 268436 Puller Feed Roll (Upper) Bar Spring
- (18) 268438 Puller Feed Roll (Upper) Shaft For Gauges $\frac{3}{8}$ to $1\frac{1}{4}$ Inches
- (19) 913 Puller Roll Tension Adjusting Screw
- (20) 140279 Set Screw For 131979 Puller Feed Roll
- (21) 200017 Screws For 268452, 269609, 269623
- (22) 200050 Bar Lifter Cam Plate Screws (2 Used)
- (23) 200202 Bar Lifter Roller Screw Stud
- (24) 200354 Position Screw For 268437
- (25) 200362 Set Screw For 269625, 269656, 268434
- (26) 200378 Set Screws For 268424 (4 Used)
- (27) 200382 Set Screw For 268437, 269624, 269655
- (28) 200571 Cover Plate Screw For 268407, 268464 (2 Used)
- (29) 201220 Position Screw For 269624, 269656
- (30) 201308 Screw For 268429 (2 Used)
- (31) 232077 Position Pin For 268429 (2 Used)
- (32) 232866 Position Pin For 268452, 269609, 268449, 269623
- (33) 268425 Needle Bearings For Puller Feed Cross Shaft (2 Used)
- (34) 268435 Puller Feed Roll (Upper) Bar Position Bracket Stud
- (35) (22) 269624 Puller Feed Cross Shaft Worm With 200382 and 201220 Screws
- (36) (21) 269625 Puller Feed Cross Shaft Worm Gear With Two 200362 Set Screws



G99
Complete Upper Puller Roll Assembly

STITCHES
PER INCH

4
5
6
7
8
9
10
11
12

STITCH WORM

269653
269655
269657
269659
269661
269631
269663
269665
269667

GEAR

269654
269656
269658
269660
269662
269632
269664
269666
269668